

Garant

Indexable insert for turning ZCMX 09T302, for "4 in 1" turning and boring tools, Grade: HUZ310

**Order data**

Order number	268437 HUZ310
GTIN	4062406392666
Item class	21K

Technical description

Cutting speed v_c main application	200 - 600 m/min
Cutting depth a_p	0.2 - 4 mm
Corner radius	0.2 mm
Main application	N
Cutting conditions	continuous
ISO code indexable insert	ZCMX 09T302
Coating	uncoated
Number of changes/inserts	2
Feed rate f when drilling	0.03 - 0.3 mm
Grade	HUZ310
Tool material	Carbide

Feed rate f when turning	0.05 - 0.4 mm
suitable for tool dia. D_c	18 mm
Type of product	Indexable insert for turning